

Brimur & Manor Packaging Merger

October 1st, 2009

With effect from 1st October we shall be simplifying our administrative structure and merging Brimur Packaging with its sister company, Manor Packaging.

We shall continue to operate the two factories, in March and Peterborough. However, both be administered from our office in Peterborough. Your enquiries and orders will continue to be handled by the same individuals and your products will continue to be manufactured on the same machines and delivered by the same transport fleet.

This exercise will allow us to simplify our administrative processes - we shall be operating both sites on a single operating system, thereby obviating the need for double-handling of internally factored orders. It will also provide greater critical mass in our administration and will therefore allow us to deliver greater consistency in our service.

The merged business will trade as **Manor Packaging Limited**, so the only noticeable change from your point of view should be a change of name and payment details.

We would like to take this opportunity to thank you for the support which you have given *Brimur Packaging* over the years and to assure you of our continuing commitment to keeping pace with your requirements for your **corrugated packaging** in the future.

Pallet Boxes

September 2nd, 2009

We have a dedicated assembly area for the manufacture of the **pallet boxes**. All of the wooden pallets are now supplied **Heat Treated to ISPM 15 standard**.

This includes the standard pallet box range available from stock:-

1/2 Europa Pallet Box - 770 x 570 x 660 (internal size of the box)

1/1 Europa Pallet Box - 1170 x 770 x 660 (internal size of the box)

1/2 Container Pallet Box - 1070 x 870 x 550 (internal size of the box)

1/1 Container Pallet Box - 1070 x 870 x 890 (internal size of the box)

The internal size of each pallet box has been designed to give a pack external size that suits standard export containers and Artic Vehicles.

Customer Specific size *pallet boxes* are available and can be made from stock materials in the factory.

The pallet boxes are typically a wooden heat treated pallet with a corrugated base tray including wire stitched corners. On top of and around the tray sits the corrugated lid (again with wire stitched corners). Inside the trays we place the sleeve, this will have central bends in the width panels to help fold it flat into the base tray for transit.

This makes an excellent shipping container ideal for transporting heavy goods across the UK or worldwide.

August 09 - New Folder Gluer For Manor Packaging

August 13th, 2009

Manor Packaging has taken delivery of a new Kirby Folder Gluer machine at it's Peterborough site.

Kirby's Automatic Folder Gluer is designed and built for short and long run box finishing with the advantage of minimal set up time.

This kit will join glued corrugated boxes at a speed of 2,500 boxes per hour. The set up time for this machine is less than 5 minutes incorporating the cold PVA glue system, squaring section and a collating counter ejector.

This folder gluer will accommodate a corrugated sheet size of up to 1050mm x 2000mm. It can handle panel sizes as small as 115mm and as large as 670mm in the design of the corrugated box.

This now gives Manor Packaging 2 glueing machines at the Peterborough factory, with capacity to join in excess of 30,000 glued corrugated boxes per shift.

June 08 - ACH Corrugated Cases

January 21st, 2009

Now that ACH have joined our group, we have merged BSC Packaging with ACH Corrugated Cases, both businesses are now based at Mereside Soham, Cambridgeshire.

All staff from **BSC Packaging** will be taking their skills and product knowledge with them to enhance the **ACH Corrugated Cases** business.

February 08 - ACH Corrugated Cases

February 2008

With their factory based in Soham Cambridgeshire **ACH Corrugated Cases** are established designers & manufacturers of **corrugated packaging**. This addition to the family will increase the group capabilities, especially in the areas of **Stitched Boxes** and Heavy Duty work. ACH also have some rare capabilities in the manufacture of very small glued cases made conventionally, without the additional costs needed to tool up and involve **die cutting**.

October 07 - Brimur Packaging

January 5th, 2009

Brimur Packaging say goodbye to the much loved 'Peters Printer Slotter' - a machine that is believed to date back to the iron age. And it's a big hello to its replacement, a state of the art ACM all singing all dancing 2 colour **Printer Slotter**. Fortunately for the production team this new piece

of kit can produce 5 times more boxes in a single shift than its predecessor, unfortunately you need a pilot's flying license to be able to run the machine.

September 07 - Lee Packaging invest in a new Silk Screen Printing Machine

September 2007

To complement their **large format die cutting** equipment Lee Packaging have installed a Sias Serifast **Silk Screen** printing machine. The Sias can run either conventional or UV inks providing high quality line or process print images.

August 07 - SC Print & Packaging

August 2007

The group directors are pleased to welcome Colin Craddock and his two sons, Marc and Dean, to the group. Colin has successfully managed SC Print & Packaging for many years. SC Print's area of expertise is the colourful world of *Point-Of-Sale and Display Packaging*, so it is a great fit with Lee Packaging.

July 07 - Manor Packaging Invest

July 2007

This machine runs at an incredible speed and can handle a blank size of 1100mm x 1600mm. This Asahi automatic flat-bed die-cutter has a top feeder and batch delivery output. The machine is built for precision die-cutting, using male, female and a leading edge stripping unit. These are designed to ensure 100% waste removal making this an ideal machine for intricate die-cut boxes. The other main feature of this machine is its exceptional registration capabilities and its finely adjustable cut 'kiss' cutting technique.

The sole purpose of this machine has been to enhance our capabilities of shelf ready packaging, die-cut boxes, die-cut trays and unique die-cut **designed packaging**.

February 07 - Transport fleet renewed

February 2007

Brimur Packaging and Manor Packaging have each taken delivery of a new curtain sided 18 tonne Volvo.